

SOP FOR SINGING MACHINE

SINGING MACHINE PROCESS PARAMETER:

1- Fabric	Speed	Burner Setting
Rayon 30'	55 meter/minute	6MM UP
Camberic 60'	70 to 75 meter/minute	4.5 MM
Cottin wale	80 meter/minute	3 MM
Cotton Twill	55 to 60 meter /minute	4.5MM
Rayon Twill	50 meter/minute	6 MM
Cotton Flex	55 meter/minute	4.5MM
Cotton Popline	45 meter/minute	6 MM

2- Desizer Padding;-

Fabric	Speed	Burner Seetting
Rayon	50 meter/minute	6 MM